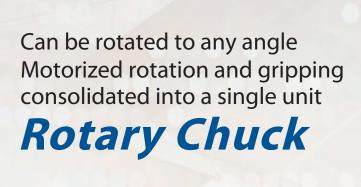
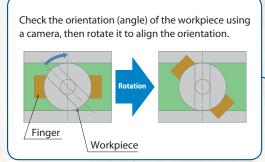




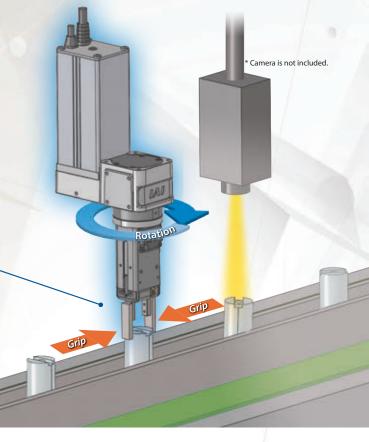
Rotary Chuck Unit RCP6-RTCK







* Camera is not included.



360° rotation in +CW (clockwise) direction

Multipoint positioning of the rotating part

The rotating axis can perform multipoint positioning between 0 and 360° (one rotation). The rotational speed and acceleration/deceleration can also be set to any value. Furthermore, the Battery-less Absolute Encoder equipped means that home return is not required.



2 Compact size

The chuck module is small and lightweight, as a solenoid gripper is used.

3 Highly flexible installation

Motor placement can be selected from parallel type and side-mounted type.

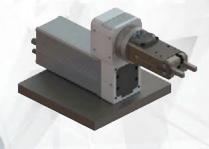
The parallel type can be mounted from 5 sides and the side-mounted type from 4 sides, to suit the equipment.



Parallel type mounted on bottom



Side-mounted type mounted on top



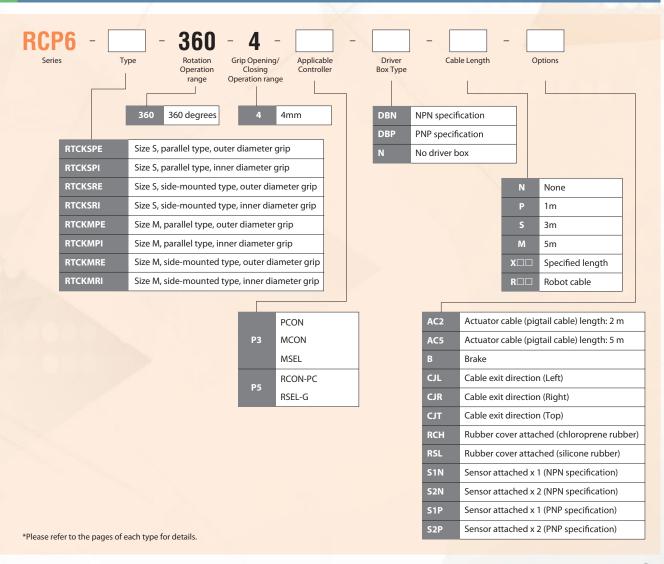
Parallel type mounted on back

Product Lineup

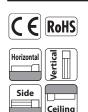
Size	9	5	1	М
Туре	Parallel type	Side-mounted type	Parallel type	Side-mounted type
Model	RCP6-RTCKSPE/RTCKSPI	RCP6-RTCKSRE/RTCKSRI	RCP6-RTCKMPE/RTCKMPI	RCP6-RTCKMRE/RTCKMRI
External view				
Rotation operation range [deg.]	0 to 360 (within one rotation)	0 to 360 (within one rotation)	0 to 360 (within one rotation)	0 to 360 (within one rotation
Maximum rotation speed [deg./s]	1800	1800	1800	1800
Maximum torque [N·m]	0.29	0.29	0.36	0.36
Allowable inertia moment [kg·m²]	0.00023	0.00023	0.00036	0.00036
Opening/closing stroke [mm]	4 (2 per side)	4 (2 per side)	4 (2 per side)	4 (2 per side)
Max grip force [N]	10 (5 per side)	10 (5 per side)	20 (10 per side)	20 (10 per side)
Grip operation time [s]	0.03 or less	0.03 or less	0.03 or less	0.03 or less
Grip operation frequency [CPM*]	120	120	120	120
Reference page	P. 3	P. 7	P. 11	P.15

^{*}Cycle per minute

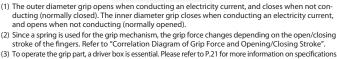
Explanation of Model Specification Items



RCP6-RTCKSPE/I Battery-Outer/ Small Finger Slide 24_v Inner Diam. Grip less Absolute 40 mm Straight Motor Guide Gripper Specification Items RCP6 ■ Model 360 Rotation eration Range Applicable Controllers Driver Box Cable Lengt Options 4: 4mm (2mm per side) Please refer RTCKSPE: Parallel Type / Outer Diameter Grip P3: PCON 360: 360deg DBN: Driver Box (NPN specification) N: None P: 1m S: 3m M: 5m to the options table below. RTCKSPI: Parallel Type / Inner Diameter Grip DBP: Driver Box (PNP specification) P5: RCON RSEL N: No Driver Box X□□: Specified Length R□□: Robot Cable



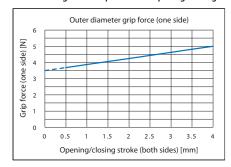


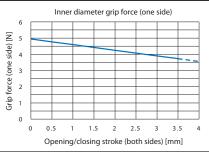


- (4) When the rotational speed is low (120 deg./s or less), the vibration and operating noise increase due to the rotation characteristics of the motor.

 (5) For the selection method, refer to P.15.
- (6) High output setting in controllers cannot be enabled.

■ Correlation Diagram of Grip Force and Opening/Closing Stroke





(Note) The grip force changes depending on the open/closing stroke of the fingers.

Actuator Specifications

Item	Description						
Maximum torque	0.29N·m						
Deceleration ratio	1/4						
Maximum rotation speed	1800 deg/s						
Max. acceleration/deceleration	29400 deg/s ²						
Max. acceleration/deceleration (controller set value)	3G						
Allowable inertia moment	0.00023 kg·m²						
Rotation operation range	0 to 360° (within one rotation)						
Brake retaining torque of the rotating part	0.1N·m						
Opening/closing stroke	4mm, 2mm per side						
Max grip force	10N, 5N per side						
Grip operation time	0.03s or less						
Grip operation frequency	120CPM* *CPM: Cycle per minute						

Cable Length

Cable Type	Cable Code	Cable Type	Cable Code
	P (1m)		R01 (1m) ~R03 (3m)
Standard	S (3m)		R04 (4m) ~R05 (5m)
	M (5m)	Robot Cable	R06 (6m) ~R10 (10m)
Specified	X06 (6m) ~X10 (10m)	Om)	R11 (11m) ~R15 (15m)
Length	X11 (11m) ~X15 (15m)		_

(Note) Even when a robot cable is specified, the grip cable will be a non-robot cable. Please refer to P. 20 for maintenance cables.

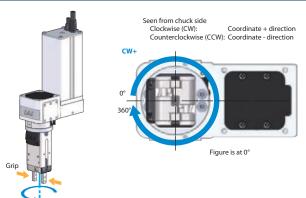
Options		
Name	Option code	Reference page
Actuator cable (pigtail cable) length: 2 m	AC2	
Actuator cable (pigtail cable) length: 5 m	AC5	
Brake	В	
Cable exit direction (Left) (Note 1)	CJL	
Cable exit direction (Right) (Note 1)	CJR	
Cable exit direction (Top) (Note 1)	CJT	See P.19
Rubber cover attached (chloroprene rubber)	RCH	See P.19
Rubber cover attached (silicone rubber)	RSL	
Sensor attached x 1 (NPN specification) (Note 2)	S1N	
Sensor attached x 2 (NPN specification) (Note 2)	S2N	
Sensor attached x 1 (PNP specification) (Note 2)	S1P	
Sensor attached x 2 (PNP specification) (Note 2)	S2P	

(Note 1) Be sure to fill in one of the codes in the Model Specification Items option column. (Note 2) Driver box: for DBN, only S1N/S2N can be selected; for DBP, only S1P/S2P can be selected.

Description Item Pulse motor + timing belt Rotation drive system Rotation angle positioning repeatability ±0.02 degrees Rotation angle lost motion 0.05 degrees Rotation motor type Pulse motor (28□ size) Rotation encoder type Battery-less Absolute Rotation encoder pulse count 8192 pulse/rev Grip mechanism (chuck): Compression spring + cam mechanism Release mechanism (unchuck): Grip drive system $Solenoid\ electromagnetism + cam\ mechanism$ Grip repeatability ±0.1mm Grip backlash 0.5mm or less per side W/o Brake 0.67kg With Brake 0.73kg Finger guide Slide guide Ambient operating temp. & humidity 0 to 40°C, 85% RH or less (Non-condensing) Degree of protection IP20 Vibration resistance / shock resistance 4.9m/s² 100Hz or less CE marking, RoHS Directive Compliant international standards

Rotation and Grip

Actuator Specifications



Dimensions

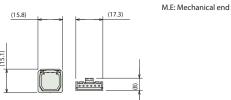
CAD drawings can be downloaded from our website www.robocylinder.de

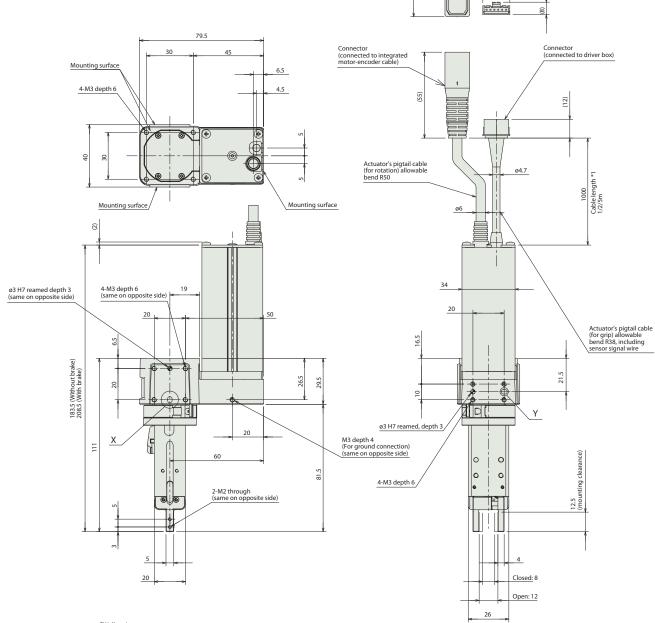


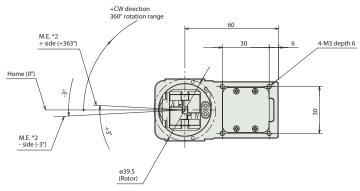
(Note) For the mounting method, refer to P.18.

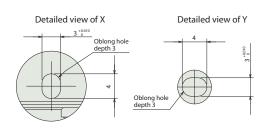
- *1 The actuator cable (pigtail cable) is a robot cable. The actuator cable (pigtail cable) standard length is 1m.
- The cable can be changed to 2m or 5m when an option (model: AC2/AC5) is selected.

 *2 When home return is performed, the rotary part rotates to the left as seen from the chuck side and move to the M.E. side. After home return completes, it rotates to the right.



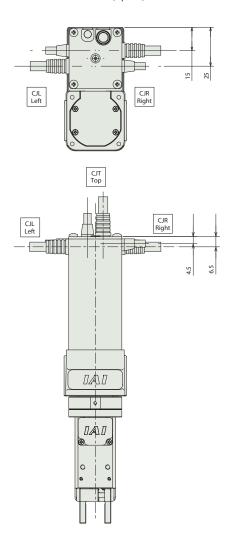






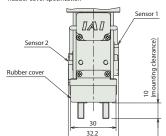


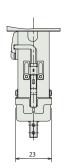
Cable exit direction (Option)



Sensor and rubber cover attached (option)

- 1-sensor specification (sensor 1 only)
 2-sensor specification
 Rubber cover specification



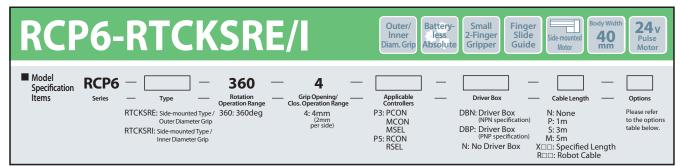


Applicable Controllers

The actuators on this page can be operated by the controllers indicated below. Please select the type depending on your intended use.

	External	Max. number of	Power					Con	trol n	netho	od								Maximum number of	
Name	view	connectable axes	supply voltage	Positioner	Pulse- train	Program	DV	CC	CIE	PR	Ne CN	twor	k optio	on *	EP	PRT	SSN	ECM	positioning points	Reference page
MCON-C/CG	-	8 **	24VDC	-	-	-	•	•	-	•	•	-	0	•	•	•	0	•	256 (no position data for ECM)	
MCON-LC/LCG (Coming soon)		6 **	24VDC	-	-	•	•	•	-	•	•	-	-	•	•	•	-	-	256	Please see the
MSEL-PC/PG	1	4	Single phase 100~230VAC	-	-	•	•	•	-	•	-	-	-	•	•	•	-	-	30000	dedicated catalog or
PCON-CB/CGB	1	1		Option	• Option	-	•	•	•	•	•	O ***	O ***	•	•	•	-	-	512 (768 for network spec.)	manual.
PCON-CYB/PLB/POB (Coming soon)	4	1	24VDC	Option	• Option	-	-	-	-	-	-	-	-	-	-	-	-	-	64	
RCON	En l	16 (8 for ECM)	24VDC	-	-	-	•	•	•	•	-	-	O ***	•	•	•	O ***	•	128 (no position data for ECM)	Please see the R-unit catalog
RSEL	CHEN	8		-	-	•	•	•	•	•	-	-	-	•	•	•	-	-	36000	or RCON/RSEL manual.

^{*} Network abbreviations: DV - DeviceNet | CC - CC-Link | CIE - CC-Link | CIE - CC-Link | E | PR - Profibus-DP | CN - CompoNet | ML - Mechatrolink | ML3 - Mechatrolink | III | EC - EtherCaT | EP - Ethernet/IP | PRT - Profinet-IO | SSN - SSCNET III/H | ECM - EtherCaT Motion ** Please select "high-output setting specification" as an option for the MCON. When high output is enabled the max. number of connectable axes is 4 (MCON-C) or 3 (MCON-LC). *** Not yet available in Europe. For additional information, please ask IAI.



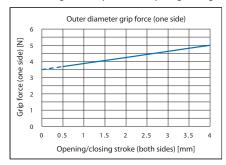


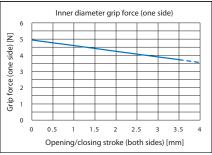




- (1) The outer diameter grip opens when conducting an electricity current, and closes when not conducting (normally closed). The inner diameter grip closes when conducting an electricity current, and opens when not conducting (normally opened).
- (2) Since a spring is used for the grip mechanism, the grip force changes depending on the open/closing stroke of the fingers. Refer to "Correlation Diagram of Grip Force and Opening/Closing Stroke".
- (3) To operate the grip part, a driver box is essential. Please refer to P.21 for more information on specifications (4) When the rotational speed is low (120 deg./s or less), the vibration and operating noise increase due to the rotation characteristics of the motor.
- (5) For the selection method, refer to P 15
- (6) High output setting in controllers cannot be enabled.

■ Correlation Diagram of Grip Force and Opening/Closing Stroke





(Note) The grip force changes depending on the open/closing stroke of the fingers.

Actuator Specifications

ltem	Description				
Maximum torque	0.29N·m				
Deceleration ratio	1/4				
Maximum rotation speed	1800 deg/s				
Max. acceleration/deceleration	29400 deg/s ²				
Max. acceleration/deceleration (controller set value)	3G				
Allowable inertia moment	0.00023 kg·m²				
Rotation operation range	0 to 360° (within one rotation)				
Brake retaining torque of the rotating part	0.1N·m				
Opening/closing stroke	4mm, 2mm per side				
Max grip force	10N, 5N per side				
Grip operation time	0.03s or less				
Grip operation frequency	120CPM* *CPM: Cycle per minute				

Cable Length

Cable Type	Cable Code	Cable Type	Cable Code
	P (1m)		R01 (1m) ~R03 (3m)
Standard	S (3m)		R04 (4m) ~R05 (5m)
	M (5m)	Robot Cable	R06 (6m) ~R10 (10m)
Specified	X06 (6m) ~X10 (10m)		R11 (11m) ~R15 (15m)
Length	X11 (11m) ~X15 (15m)]	_

(Note) Even when a robot cable is specified, the grip cable will be a non-robot cable. Please refer to P. 20 for maintenance cables

Options		
Name	Option code	Reference page
Actuator cable (pigtail cable) length: 2 m	AC2	
Actuator cable (pigtail cable) length: 5 m	AC5	
Brake	В	
Cable exit direction (Left) (Note 1)	CJL	
Cable exit direction (Right) (Note 1)	CJR	
Cable exit direction (Top) (Note 1)	CJT	See P.19
Rubber cover attached (chloroprene rubber)	RCH	See P. 19
Rubber cover attached (silicone rubber)	RSL	
Sensor attached x 1 (NPN specification) (Note 2)	S1N	
Sensor attached x 2 (NPN specification) (Note 2)	S2N	
Sensor attached x 1 (PNP specification) (Note 2)	S1P	
Sensor attached x 2 (PNP specification) (Note 2)	S2P	

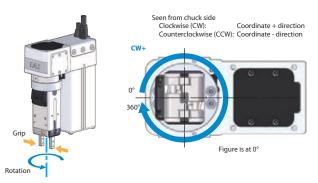
(Note 1) Be sure to fill in one of the codes in the Model Specification Items option column.

(Note 2) Driver box: for DBN, only S1N/S2N can be selected; for DBP, only S1P/S2P can be selected.

Description Item Pulse motor + timing belt Rotation drive system Rotation angle positioning repeatability ±0.02 degrees Rotation angle lost motion 0.05 degrees Rotation motor type Pulse motor (28□ size) Rotation encoder type Battery-less Absolute Rotation encoder pulse count 8192 pulse/rev Grip mechanism (chuck): Compression spring + cam mechanism Release mechanism (unchuck): Grip drive system $Solenoid\ electromagnetism + cam\ mechanism$ Grip repeatability ±0.1mm Grip backlash 0.5mm or less per side W/o Brake 0.68kg With Brake 0.74kg Finger guide Slide guide Ambient operating temp. & humidity 0 to 40°C, 85% RH or less (Non-condensing) Degree of protection IP20 Vibration resistance / shock resistance 4.9m/s² 100Hz or less CE marking, RoHS Directive Compliant international standards

Rotation and Grip

Actuator Specifications





Dimensions

www.robocylinder.de

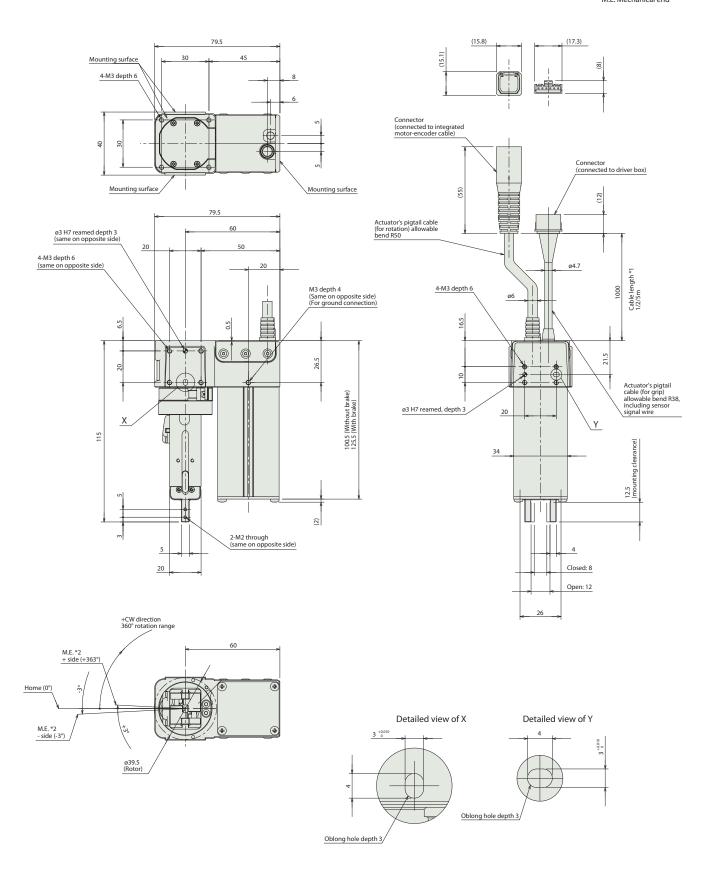


(Note) For the mounting method, refer to P.18.

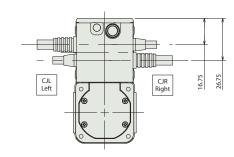
- *1 The actuator cable (pigtail cable) is a robot cable. The actuator cable (pigtail cable) standard length is 1m.
- The cable can be changed to 2m or 5m when an option (model: AC2/AC5) is selected.

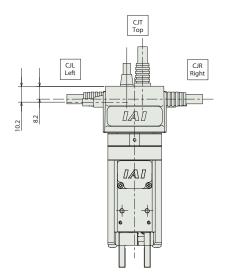
 *2 When home return is performed, the rotary part rotates to the left as seen from the chuck side and move to the M.E. side. After home return completes, it rotates to the right.

M.E: Mechanical end

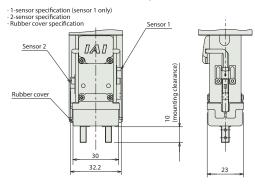


Cable exit direction (Option)





Sensor and rubber cover attached (option)



Applicable Controllers

 $The actuators \ on \ this \ page \ can \ be \ operated \ by \ the \ controllers \ indicated \ below. \ Please \ select \ the \ type \ depending \ on \ your \ intended \ use.$

	External	Max. number of	Power					Con	trol n	netho	od								Maximum number of	
Name	view	connectable axes	supply voltage	Positioner	Pulse- train	Program	DV	СС	CIE	PR			k optio ML3		EP	PRT	SSN	ECM	positioning points	Reference page
MCON-C/CG		8 **	24VDC	-	-	-	•	•	-	•	•	-	O ***	•	•	•	0	•	256 (no position data for ECM)	
MCON-LC/LCG (Coming soon)		6 **	24VDC	-	-	•	•	•	-	•	•	-	-	•	•	•	-	-	256	Please see the
MSEL-PC/PG	T	4	Single phase 100~230VAC	-	-	•	•	•	-	•	-	-	-	•	•	•	-	-	30000	dedicated catalog or
PCON-CB/CGB	1	1		Option	• Option	-	•	•	•	•	•	O ***	O ***	•	•	•	-	-	512 (768 for network spec.)	manual.
PCON-CYB/PLB/POB (Coming soon)	1	1	24VDC	Option	• Option	-	-	-	-	-	-	-	-	-	-	-	-	-	64	
RCON	(ACM)	16 (8 for ECM)	24000	-	-	-	•	•	•	•	-	-	O ***	•	•	•	O ***	•	128 (no position data for ECM)	Please see the R-unit catalog
RSEL	CHEST	8		-	-	•	•	•	•	•	-	-	-	•	•	•	-	-	36000	or RCON/RSEL manual.

^{*} Network abbreviations: DV - DeviceNet | CC - CC-Link | CIE - CC-Link | CIE - CC-Link | FIR - Profibus-DP | CN - CompoNet | ML - Mechatrolink | ML3 - Mechatrolink | III | EC - EtherCaT | EP - Ethernet/IP | PRT - Profinet-IO | SSN - SSCNET III/H | ECM - EtherCaT Motion | Please select "high-output setting specification" as an option for the MCON. When high output is enabled the max. number of connectable axes is 4 (MCON-C) or 3 (MCON-LC). *** Not yet available in Europe. For additional information, please ask IAI.

RCP6-RTCKMPE/I Outer/

Inner Diam. Grip

Battery-less Absolute

Medium 2-Finger Gripper Finger Slide Guide

50 mm Straight Motor

24_v

■ Model

Specification Items RCP6

Rotation Operation Range RTCKMPE: Parallel Type / Outer Diameter Grip 360: 360deg RTCKMPI: Parallel Type / Inner Diameter Grip

360

4: 4mm (2mm per side)

Applicable Controllers P3: PCON MCON MSEL P5: RCON RSEL

Driver Box

DBN: Driver Box (NPN specification) DBP: Driver Box (PNP specification) N: No Driver Box

N: None P: 1m S: 3m M: 5m X□□: Specified Length R□□: Robot Cable

Cable Lengt

Please refer to the options table below.

C E RoHS

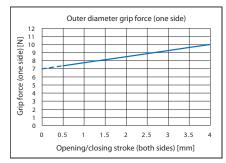


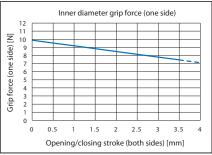




- (1) The outer diameter grip opens when conducting an electricity current, and closes when not conducting (normally closed). The inner diameter grip closes when conducting an electricity current, and opens when not conducting (normally opened).
- (2) Since a spring is used for the grip mechanism, the grip force changes depending on the open/closing stroke of the fingers. Refer to "Correlation Diagram of Grip Force and Opening/Closing Stroke".
- (3) To operate the grip part, a driver box is essential. Please refer to P.21 for more information on specifications (4) When the rotational speed is low (90 deg./s or less), the vibration and operating noise increase due to the rotation characteristics of the motor.
- (5) For the selection method, refer to P 15
- (6) High output setting in controllers cannot be enabled.

■ Correlation Diagram of Grip Force and Opening/Closing Stroke





(Note) The grip force changes depending on the open/closing stroke of the fingers.

Actuator Specifications

Item	Description					
Maximum torque	0.36N·m					
Deceleration ratio	1/5					
Maximum rotation speed	1800 deg/s					
Max. acceleration/deceleration	29400 deg/s ²					
Max. acceleration/deceleration (controller set value)	3G					
Allowable inertia moment	0.00036 kg·m²					
Rotation operation range	0 to 360° (within one rotation)					
Brake retaining torque of the rotating part	0.125N·m					
Opening/closing stroke	4mm, 2mm per side					
Max grip force	20N, 10N per side					
Grip operation time	0.03s or less					
Grip operation frequency	120CPM* *CPM: Cycle per minute					

Cable Length

Cable Type	Cable Code	Cable Type	Cable Code
	P (1m)		R01 (1m) ~R03 (3m)
Standard	S (3m)		R04 (4m) ~R05 (5m)
	M (5m)	Robot Cable	R06 (6m) ~R10 (10m)
Specified	X06 (6m) ~X10 (10m)		R11 (11m) ~R15 (15m)
Length	X11 (11m) ~X15 (15m)		_

(Note) Even when a robot cable is specified, the grip cable will be a non-robot cable. Please refer to P. 20 for maintenance cables

Options		
Name	Option code	Reference page
Actuator cable (pigtail cable) length: 2 m	AC2	
Actuator cable (pigtail cable) length: 5 m	AC5	
Brake	В	
Cable exit direction (Left) (Note 1)	CJL	
Cable exit direction (Right) (Note 1)	CJR	
Cable exit direction (Top) (Note 1)	CJT	See P.19
Rubber cover attached (chloroprene rubber)	RCH	See P.19
Rubber cover attached (silicone rubber)	RSL	
Sensor attached x 1 (NPN specification) (Note 2)	S1N	
Sensor attached x 2 (NPN specification) (Note 2)	S2N	
Sensor attached x 1 (PNP specification) (Note 2)	S1P	
Sensor attached x 2 (PNP specification) (Note 2)	S2P	

(Note 1) Be sure to fill in one of the codes in the Model Specification Items option column.

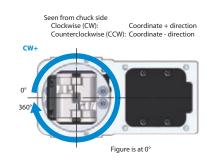
(Note 2) Driver box: for DBN, only S1N/S2N can be selected; for DBP, only S1P/S2P can be selected.

Actuator Specifications

	ltem	Description					
Rotation d	rive system	Pulse motor + timing belt					
Rotation a	ngle positioning repeatability	±0.02 degrees					
Rotation a	ngle lost motion	0.05 degrees					
Rotation n	notor type	Pulse motor (28□ size)					
Rotation e	ncoder type	Battery-less Absolute					
Rotation e	ncoder pulse count	8192 pulse/rev					
Grip drive system		Grip mechanism (chuck): Compression spring + cam mechanism Release mechanism (unchuck): Solenoid electromagnetism + cam mechanism					
Grip repea	tability	±0.1mm					
Grip backl	ash	0.5mm or less per side					
Mass	W/o Brake	0.88kg					
IVIdSS	With Brake	0.94kg					
Finger gui	de	Slide guide					
Ambient o	perating temp. & humidity	0 to 40°C, 85% RH or less (Non-condensing)					
Degree of	protection	IP20					
Vibration i	resistance / shock resistance	4.9m/s ² 100Hz or less					
Compliant	international standards	CE marking, RoHS Directive					

Rotation and Grip





Dimensions

CAD drawings can be downloaded from our website www.robocylinder.de

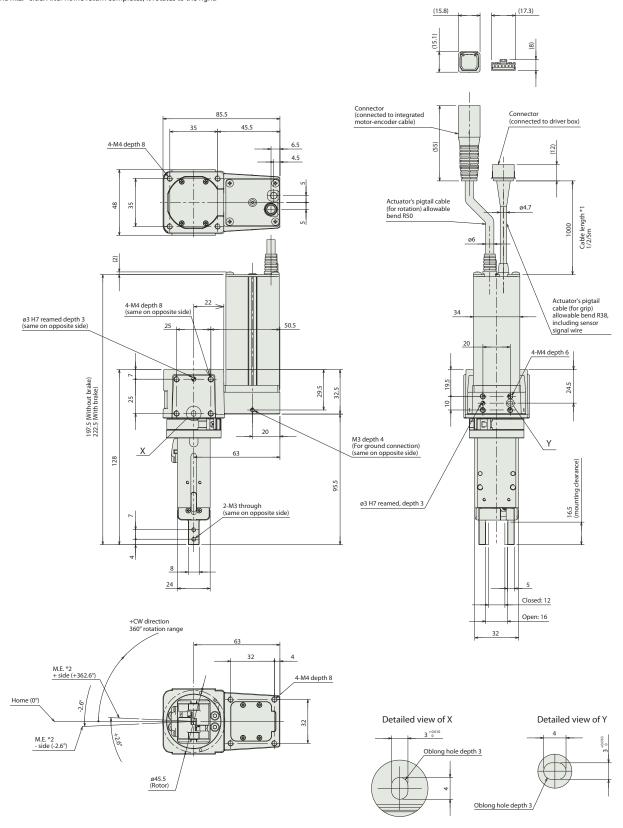


(Note) For the mounting method, refer to P.18.

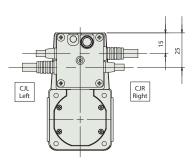
- *1 The actuator cable (pigtail cable) is a robot cable. The actuator cable (pigtail cable) standard length is 1m.
- The cable can be changed to 2m or 5m when an option (model: AC2/AC5) is selected.

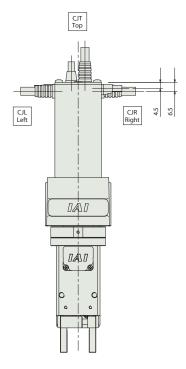
 *2 When home return is performed, the rotary part rotates to the left as seen from the chuck side and move to the M.E. side. After home return completes, it rotates to the right.

M.E: Mechanical end



Cable exit direction (Option)

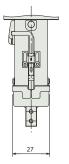




Sensor and rubber cover attached (option)

1-sensor specification (sensor 1 only)
 2-sensor specification
 Rubber cover specification

Sensor 1 Sensor 2 Rubber cover 36.6

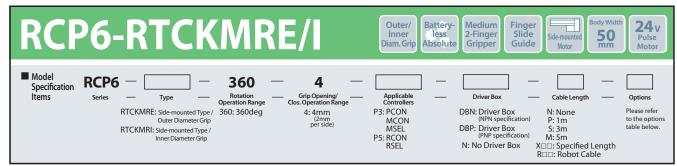


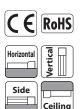
Applicable Controllers

 $The actuators \ on \ this \ page \ can \ be \ operated \ by \ the \ controllers \ indicated \ below. \ Please \ select \ the \ type \ depending \ on \ your \ intended \ use.$

	External	Max. number of	Power					Con	trol n	netho	od								Maximum number of	
Name	view	connectable axes	supply voltage	Positioner	Pulse- train	Program	DV	CC	CIE	PR			k optio ML3		EP	PRT	SSN	ECM	positioning points	Reference page
MCON-C/CG	111	8 **	24VDC	-	-	-	•	•	-	•	•	-	O ***	•	•	•	O ***	•	256 (no position data for ECM)	
MCON-LC/LCG (Coming soon)		6 **	24VDC	-	-	•	•	•	-	•	•	-	-	•	•	•	-	-	256	Please see the
MSEL-PC/PG	1	4	Single phase 100~230VAC	-	-	•	•	•	-	•	-	-	-	•	•	•	-	-	30000	dedicated catalog or
PCON-CB/CGB		1		Option	Option	-	•	•	•	•	•	O ***	O ***	•	•	•	-	-	512 (768 for network spec.)	manual.
PCON-CYB/PLB/POB (Coming soon)	4	1	24VDC	Option	• Option	-	-	-	-	-	-	-	-	-	-	-	-	-	64	
RCON	læn .	16 (8 for ECM)	24VDC	-	-	-	•	•	•	•	-	-	O ***	•	•	•	O ***	•	128 (no position data for ECM)	Please see the R-unit catalog
RSEL	CHAIN.	8		-	-	•	•	•	•	•	-	-	-	•	•	•	-	-	36000	or RCON/RSEL manual.

^{*} Network abbreviations: DV - DeviceNet | CC - CC-Link | CIE - CC-Link | CIE - CC-Link | PR - Profibus-DP | CN - CompoNet | ML - Mechatrolink | ML3 - Mechatrolink | III | EC - EtherCAT | EP - Ethernet/IP | PRT - Profinet-IO | SSN - SSCNET III/H | ECM - EtherCAT Motion | Please select "high-output setting specification" as an option for the MCON. When high output is enabled the max. number of connectable axes is 4 (MCON-C) or 3 (MCON-LC). *** Not yet available in Europe. For additional information, please ask IAI.



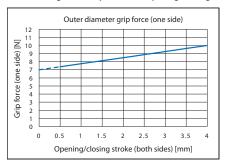


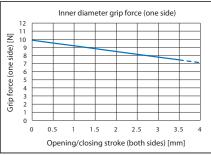




- (1) The outer diameter grip opens when conducting an electricity current, and closes when not conducting (normally closed). The inner diameter grip closes when conducting an electricity current, and opens when not conducting (normally opened).
- (2) Since a spring is used for the grip mechanism, the grip force changes depending on the open/closing stroke of the fingers. Refer to "Correlation Diagram of Grip Force and Opening/Closing Stroke".
- (3) To operate the grip part, a driver box is essential. Please refer to P.21 for more information on specifications (4) When the rotational speed is low (90 deg./s or less), the vibration and operating noise increase due to the rotation characteristics of the motor.
- (5) For the selection method, refer to P.15.(6) High output setting in controllers cannot be enabled.

■ Correlation Diagram of Grip Force and Opening/Closing Stroke





(Note) The grip force changes depending on the open/closing stroke of the fingers.

Actuator Specifications

Item	Description
Maximum torque	0.36N·m
Deceleration ratio	1/5
Maximum rotation speed	1800 deg/s
Max. acceleration/deceleration	29400 deg/s ²
Max. acceleration/deceleration (controller set value)	3G
Allowable inertia moment	0.00036 kg·m²
Rotation operation range	0 to 360° (within one rotation)
Brake retaining torque of the rotating part	0.125N·m
Opening/closing stroke	4mm, 2mm per side
Max grip force	20N, 10N per side
Grip operation time	0.03s or less
Grip operation frequency	120CPM* *CPM: Cycle per minute

Cable Length

Cable Type	Cable Code	Cable Type	Cable Code
	P (1m)		R01 (1m) ~R03 (3m)
Standard	S (3m)		R04 (4m) ~R05 (5m)
	M (5m)	Robot Cable	R06 (6m) ~R10 (10m)
Specified	X06 (6m) ~X10 (10m)		R11 (11m) ~R15 (15m)
Length	X11 (11m) ~X15 (15m)		_

(Note) Even when a robot cable is specified, the grip cable will be a non-robot cable. Please refer to P. 20 for maintenance cables

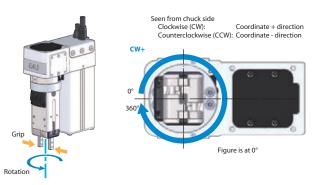
Options		
Name	Option code	Reference page
Actuator cable (pigtail cable) length: 2 m	AC2	
Actuator cable (pigtail cable) length: 5 m	AC5	
Brake	В	
Cable exit direction (Left) (Note 1)	CJL	
Cable exit direction (Right) (Note 1)	CJR	
Cable exit direction (Top) (Note 1)	CJT	See P.19
Rubber cover attached (chloroprene rubber)	RCH	See P.19
Rubber cover attached (silicone rubber)	RSL	
Sensor attached x 1 (NPN specification) (Note 2)	S1N	
Sensor attached x 2 (NPN specification) (Note 2)	S2N	
Sensor attached x 1 (PNP specification) (Note 2)	S1P	
Sensor attached x 2 (PNP specification) (Note 2)	S2P	

(Note 1) Be sure to fill in one of the codes in the Model Specification Items option column.

(Note 2) Driver box: for DBN, only S1N/S2N can be selected; for DBP, only S1P/S2P can be selected.

Actuator Specifications Description Item Pulse motor + timing belt Rotation drive system Rotation angle positioning repeatability ±0.02 degrees Rotation angle lost motion 0.05 degrees Rotation motor type Pulse motor (28□ size) Rotation encoder type Battery-less Absolute Rotation encoder pulse count 8192 pulse/rev Grip mechanism (chuck): Compression spring + cam mechanism Release mechanism (unchuck): Grip drive system $Solenoid\ electromagnetism + cam\ mechanism$ Grip repeatability ±0.1mm Grip backlash 0.5mm or less per side W/o Brake 0.88kg With Brake 0.94kg Finger guide Slide guide Ambient operating temp. & humidity 0 to 40°C, 85% RH or less (Non-condensing) Degree of protection IP20 Vibration resistance / shock resistance 4.9m/s² 100Hz or less CE marking, RoHS Directive Compliant international standards

Rotation and Grip





Dimensions

www.robocylinder.de

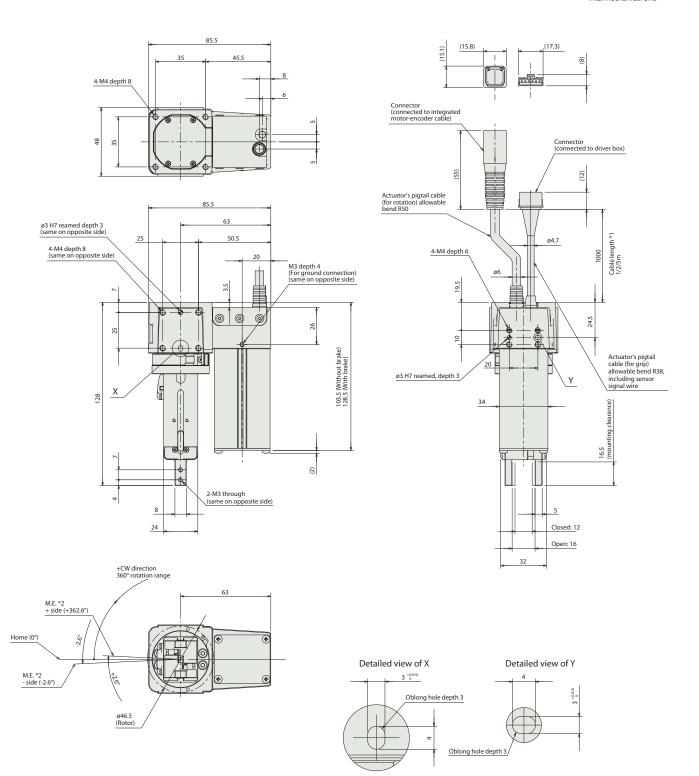


(Note) For the mounting method, refer to P.18.

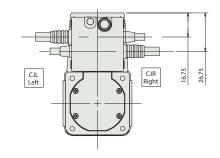
- *1 The actuator cable (pigtail cable) is a robot cable. The actuator cable (pigtail cable) standard length is 1m.
- The cable can be changed to 2m or 5m when an option (model: AC2/AC5) is selected.

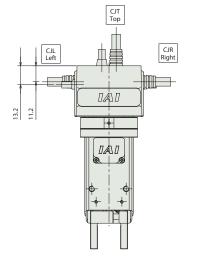
 *2 When home return is performed, the rotary part rotates to the left as seen from the chuck side and move to the M.E. side. After home return completes, it rotates to the right.

M.E: Mechanical end



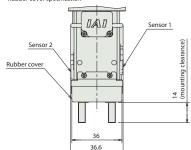
Cable exit direction (Option)

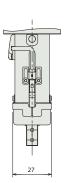




Sensor and rubber cover attached (option)

- 1-sensor specification (sensor 1 only)
 2-sensor specification
 Rubber cover specification





Applicable Controllers

The actuators on this page can be operated by the controllers indicated below. Please select the type depending on your intended use.

	External	Max. number of	Power					Con	trol n	netho	od								Maximum number of	
Name	view	connectable axes	supply	Positioner	Pulse-	Program							k optio						positioning points	Reference page
			voltage	. 031001101	train	. rogram	DV	CC	CIE	PR	CN	ML	ML3	EC	EP	PRT	SSN	ECM	F	
MCON-C/CG	-	8 **	24VDC	-	-	-	•	•	-	•	•	-	O ***	•	•	•	O ***	•	256 (no position data for ECM)	
MCON-LC/LCG (Coming soon)		6 **	24VDC	-	-	•	•	•	-	•	•	-	-	•	•	•	-	-	256	Please see the
MSEL-PC/PG	1	4	Single phase 100~230VAC	-	-	•	•	•	-	•	-	-	-	•	•	•	-	-	30000	dedicated catalog or
PCON-CB/CGB	-	1		Option	Option	-	•	•	•	•	•	O ***	O ***	•	•	•	-	-	512 (768 for network spec.)	manual.
PCON-CYB/PLB/POB (Coming soon)	8	1	24VDC	Option	• Option	-	-	-	-	-	-	-	-	-	-	-	-	-	64	
RCON	la:n	16 (8 for ECM)	21100	-	-	-	•	•	•	•	-	-	O ***	•	•	•	O ***	•	128 (no position data for ECM)	Please see the R-unit catalog
RSEL	CHAIN.	8		-	-	•	•	•	•	•	-	-	-	•	•	•	-	-	36000	or RCON/RSEL manual.

^{*} Network abbreviations: DV - DeviceNet | CC - CC-Link | CIE - CC-Link | CIE - CC-Link | Fle - Profibus-DP | CN - CompoNet | ML - Mechatrolink | ML3 - Mechatrolink | III | EC - EtherCAT | EP - Ethernet/IP | PRT - Profinet-IO | SSN - SSCNET III/H | ECM - EtherCAT Motion ** Please select "high-output setting specification" as an option for the MCON. When high output is enabled the max. number of connectable axes is 4 (MCON-C) or 3 (MCON-LC). *** Not yet available in Europe. For additional information, please ask IAI.

Selection method

Step 1

Check the required grip force and allowable workpiece mass



Step 2

Check the distance to the gripping point



Step 3

Check external force applied to fingers



Step 4

Check the allowable moment of inertia

Step 1

Check the required grip force and allowable workpiece mass

When gripping the workpiece with frictional grip force, calculate the required grip force as follows.

(1) For normal transfer

- F: Grip force (N) ... Total sum of push forces of both fingers
- m: Workpiece mass (kg)
- g: Gravitational acceleration (= 9.8m/s²)
- The conditions under which the workpiece remains statically gripped without dropping are as follows:

$$F \mu > W$$
 $F > \frac{m_0}{\mu}$

 Assuming a recommended safety factor of 2 for normal transfer, the required gripping force is calculated as follows:

$$F > \frac{mg}{\mu} \times 2$$
 (safety factor)

• When the friction coefficient is μ 0.1 ~ 0.2

$$F > \frac{mg}{0.1 \sim 0.2} \times 2 = (10 \sim 20) \times mg$$

For ordinary workpiece transferring

Required grip force 10~20 times or more the workpiece mass

Max. allowable mass Not more than 1/10th to 1/20th the gripping force

(2) When considerable acceleration, deceleration, or impact force is applied during transfer of the workpiece

In addition to gravity, a greater inertial force is applied to the workpiece. In this case, select a model with an even higher safety factor.

When large acceleration, deceleration, or shock is applied

Required grip force 30~50 times or more the workpiece mass

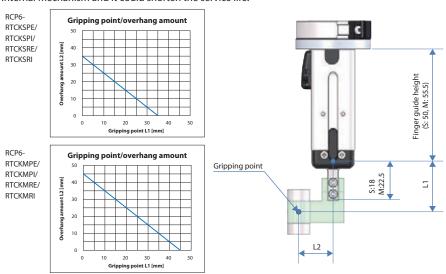
Max. allowable mass Not more than 1/30th to 1/50th the gripping force

*The greater the coefficient of static friction, the greater the maximum allowable workpiece mass. However, select a model that can generate a gripping force of at least 10 to 20 times this workpiece mass to ensure safety.

Step 2 Check the distance to the gripping point

The distances (L1, L2) from the finger mounting surface to the gripping point have to fall in the ranges specified in the graph below.

If the limits are exceeded, excessive moments may act upon the sliding part of the finger and internal mechanism and it could shorten the service life.



Even if the gripping point distance is within the limit range, keep the finger attachment as small and lightweight as possible.

If the fingers are long and large, or if the mass is large, inertial force and bending moment during opening and closing may worsen the performance and adversely affect the guide section.

Step 3 Check external force applied to fingers

(1) Allowable vertical load

Make sure that the vertical load applied to each finger is less than the allowable load.

(2) Allowable load moment

Calculate Ma and Mc using the value of L1, and Mb using L2. Make sure the moment applied to each finger is less than the maximum allowable load moment.

• The allowable external force when applying moment load to each claw is

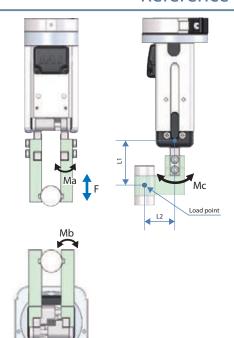
M (Maximum allowable moment (N·m) Allowable load F(N) > $L(mm) \times 10^{-3}$

Calculate F (N) using L1 and L2.

Check that the external force applied to the finger is less than the calculated allowable load F (N) (the smaller value of L1 and L2).

Model	Allowable	Maximum al	owable load m Mb 0.62	noment (N·m)	
Model	vertical load F (N)	Ma	Mb	Мс	
RCP6-RTCKSPE/RTCKSPI RTCKSRE/RTCKSRI	150	0.62	0.62	0.99	
RCP6-RTCKMPE/RTCKMPI RTCKMRE/RTCKMRI	240	1.08	1.08	2.64	

(Note) The allowable value above indicates a static value (Note) Indicates the allowable value per finger



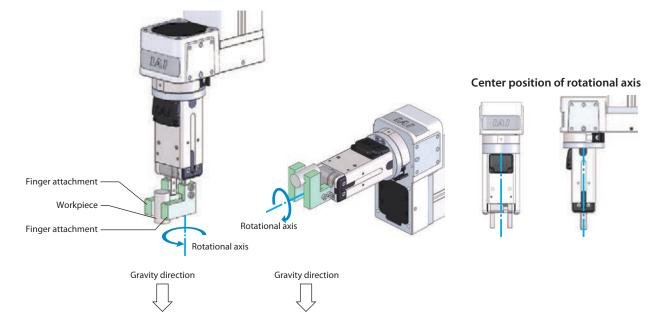
- * The load point above indicates the load position on the fingers.
 - The position varies depending on the type of load. Load due to grip force: Gripping point

 - Load due to gravity: Center mass location Inertial force during travel, centrifugal force during swivel: Center mass location

The load moment is the total value calculated for each type of load.

Check the allowable moment of inertia Step 4

Calculate the moment of inertia of the workpiece, etc., and make sure that it does not exceed the allowable moment of inertia. For the calculation method, refer to "Formulae for calculating moment of inertia of typical shapes" on the next page.



Allowable moment of inertia

Model	Allowable moment of inertia (kg·m²)
RCP6-RTCKSPE/RTCKSPI/RTCKSRE/RTCKSRI	2.30×10 ⁻⁴
RCP6-RTCKMPE/RTCKMPI/RTCKMRE/RTCKMRI	3.60×10 ⁻⁴

^{*}The mass of the finger and the workpiece mass are also part of the external force. Other external forces applied to the fingers are the centrifugal force when swiveling the gripper with the workpiece attachment gripped and the inertia force due to acceleration/deceleration during travel.

Formulae for calculating moment of inertia of typical shapes

Step 1 When the rotational axis passes through the center of the object

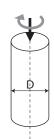
Step 2 When the center of the object is offset from the rotational axis

(1) Moment of inertia of cylinder 1

* The same formula can be applied irrespective of the height of the cylinder (also for circular plate)

<Formula> I = M x D²/8

Moment of inertia of cylinder: I (kg·m²) Cylinder weight: M (unit: kg) Cylinder diameter: D (m)

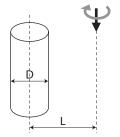


(4) Moment of inertia of cylinder 3

* The same formula can be applied irrespective of the height of the cylinder (also for circular plate)

<Formula> I = M x D²/8 + M x L²

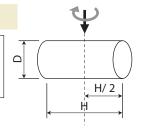
Moment of inertia of cylinder: I (kg·m²) Cylinder weight: M (kg) Cylinder diameter: D (m) Distance from rotational axis to center: L (m)



(2) Moment of inertia of cylinder 2

<Formula> I = M x (D 2 /4 + H 2 /3) / 4

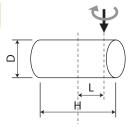
Moment of inertia of cylinder: I (kg·m²) Cylinder weight: M (kg) Cylinder diameter: D (m) Cylinder length: H (m)



(5) Moment of inertia of cylinder 4

<Formula> I = M x (D 2 /4 + H 2 /3) / 4 + M x L 2

Moment of inertia of cylinder: I (kg·m²) Cylinder weight: M (kg) Cylinder diameter: D (m) Cylinder length: H (m) Distance from rotational axis to center: L (m)

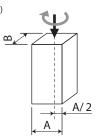


(3) Moment of inertia of cuboid 1

* The same formula can be applied irrespective of the height of the cuboid (also for rectangular plate)

<Formula> I = M x (A² + B²) / 12

Moment of inertia of cuboid: I (kg·m²) Cuboid weight: M (kg) First side of cuboid: A (m) Second side of cuboid: B (m)

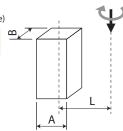


(6) Moment of inertia of cuboid 2

* The same formula can be applied irrespective of the height of the cuboid (also for rectangular plate)

<Formula> I = M x (A² + B²) / 12 + M x L²

Moment of inertia of cuboid: I (kg·m²)
Cuboid weight: M (kg)
First side of cuboid: A (m)
Second side of cuboid: B (m)
Distance from rotational axis to center: L (m)

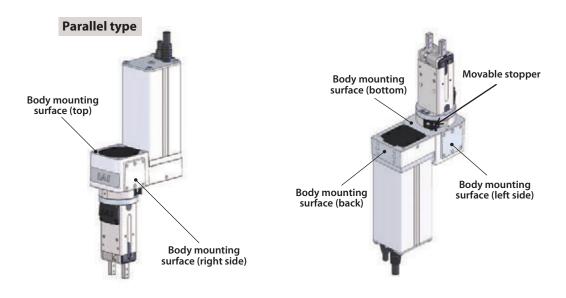


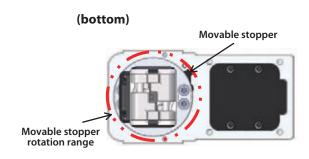
Mounting method

The parallel type can be mounted and fixed from 5 sides and the side-mounted type from 4 sides.

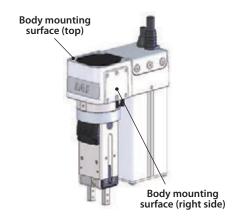
The body includes tapped mounting holes for mounting. The mounting surface should be a machined surface or a plane with similar accuracy. For fixation, use all the screw holes (4 holes) on the surface to be used for mounting. If not all the screw holes are used, depending on the load applied to the body, the bolts or screw holes may be damaged.

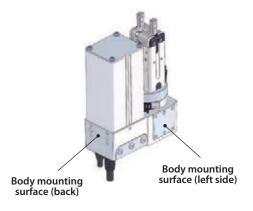
When fixing the parallel type to the bottom surface, be careful not to cause interference with the movable range of the rotating movable stopper.





Side-mounted type



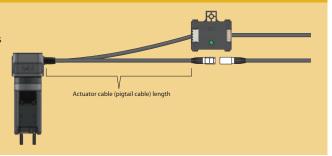


Options

Actuator cable (pigtail cable) length

Model AC2 / AC5

Description Although the standard length of the actuator's pigtail cables for rotation and grip is 1m, they can be changed to 2m/5m as an option.



Brake

Model B

Description This works as a holding mechanism that prevents rotation and damage to any attachments when the power or servo is turned off.

Cable exit direction

Model CJT / CJR / CJL

Description The mounting direction of the actuator's pigtail cable can be changed to top, left, or right.





Rubber cover attached

Model RCH / RSL

Description A rubber cover can be added to the chuck part.

Applicable models	Rubber cover material	Single product model number
RCP6-RTCKSPE/RTCKSPI RTCKSRE/RTCKSRI	RCH (chloroprene rubber)	GRS-RCH-S
RCP6-RTCKMPE/RTCKMPI RTCKMRE/RTCKMRI	KCH (Chloroprene rubber)	GRS-RCH-M
RCP6-RTCKSPE/RTCKSPI RTCKSRE/RTCKSRI	RSL (silicone rubber)	GRS-RSL-S
RCP6-RTCKMPE/RTCKMPI RTCKMRE/RTCKMRI	NOL (SIIICONE PUDDER)	GRS-RSL-M

(When ordering by single product model number, a mounting bracket and screws will also be included)





Sensor

Model S1N / S2N / S1P / S2P

Description One or two sensors can be attached to the chuck part.

Applicable models	Sensor specification	Number of sensors	Single product model number
	NPN	1	GRS-S1N-S
RCP6-RTCKSPE/RTCKSPI	INFIN	2	GRS-S2N-S
RTCKSRE/RTCKSRI	PNP	1	GRS-S1P-S
	PINP	2	GRS-S2P-S
	NPN	1	GRS-S1N-M
RCP6-RTCKMPE/RTCKMPI	INPIN	2	GRS-S2N-M
RTCKMRE/RTCKMRI	PNP	1	GRS-S1P-M
	PINP	2	GRS-S2P-M

(When ordering by single product model number, a mounting bracket and bolts will also be included)





Maintenance parts

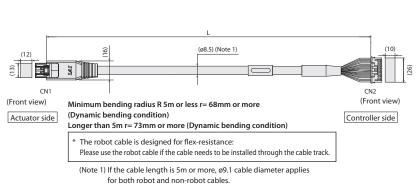
When placing an order for a replacement cable, please use the model name shown below.

■ Table of compatible cables

	Connected controller	Integrated motor-encoder cable	Integrated motor-encoder robot cable
	PCON		
	MCON	CB-CAN-MPA□□□	CB-CAN-MPA□□□-RB
Rotation cable	MSEL		
	RCON	CB-ADPC-MPA□□□	CB-ADPC-MPA□□□-RB
	RCM-P6PC	CD-AUPC-IMPALILL	CD-ADPC-IVIPALILILI-RB

	Solenoid driver cable *Non-rob	ot cable
Grip cable	CB-GRS-PCS□□□	

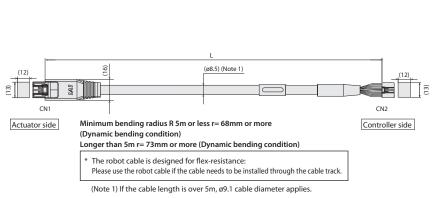
* Please indicate the cable length (L) in $\square\square\square$, e.g.) 080 = 8m, maximum 15m



	ator side L-24S-2.2 ECTRIC CO	C	.)		Controlle PADP-24 S.T.MFG.0	V-1-S
Color (wiring)	Signal name	Pin No.		Pin No.	Signal name	Color (wiring)
Blue(AWG22/19)	øA	3		- 1	øA	Blue(AWG22/19)
Orange(AWG22/19)	VMM	5		2	VMM	Orange(AWG22/1
Brown(AWG22/19)	øB	10		- 3	øB	Brown(AWG22/19
Gray(AWG22/19)	VMM	9		4	VMM	Gray(AWG22/19)
Green(AWG22/19)	ø_A	4		- 5	ø_A	Green(AWG22/19
Red(AWG22/19)	ø_B	15		- 6	ø_B	Red(AWG22/19)
Light blue (AWG26)	SA [mABS]	12	$\overline{}$	11	SA [mABS]	Light blue (AWG2)
Orange(AWG26)	SB [mABS]	17	-/ $-$ /	12	SB [mABS]	Orange(AWG26)
Green(AWG26)	A+	1	-	13	A+	Green(AWG26)
Brown(AWG26)	A-	6	+/ $+$	14	A-	Brown(AWG26)
Gray(AWG26)	B+	11	-	15	B+	Gray(AWG26)
Red(AWG26)	B-	16	+	16	B-	Red(AWG26)
Black(AWG26)	VPS	18	$\overline{}$	18	VPS	Black(AWG26)
Yellow(AWG26)	LS+	8	$\overline{}$	7	LS+	Yellow(AWG26)
Light blue (AWG26)	BK+	20	$ \wedge$ \rightarrow $-$	9	BK+	Light blue (AWG2)
Orange(AWG26)	BK-	2	+/ $+$	10	BK-	Orange(AWG26)
Gray(AWG26)	VCC	21	- ^ -	17	VCC	Gray(AWG26)
Red(AWG26)	GND	7	+/ $+$	19	GND	Red(AWG26)
Brown(AWG26)	LS-	14	-	8	LS-	Brown(AWG26)
Green(AWG26)	LS_GND	13	-	20	LS_GND	Green(AWG26)
_	-	19		22	_	_
Pink (AWG26)	CF_VCC	22	$\overline{}$	21	CF_VCC	Pink (AWG26)
_	-	23	/\	23	-	_
Black(AWG26)	FG	24	Purple(AWG26)	24	FG	Black(AWG26)

Please indicate the cable length (L) in □□□, e.g.) 030 = 3m

Controller side

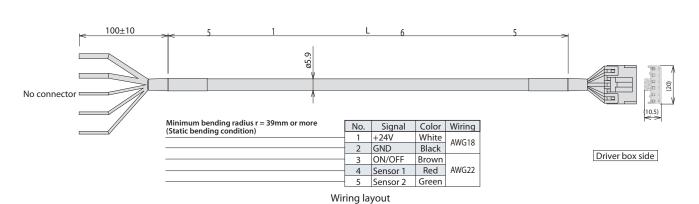


DF62DI HIROSE ELE	L-24S-2.20 CTRIC CO) (F62DL-24 SE ELECTR	IS-2.2C IIC CO., LTD
Color (wiring)	Signal name	Pin No.		Pin No.	Signal name	Color (wiring)
Blue(AWG22/19)	øA	3		3	øA	Blue(AWG22/19)
Orange(AWG22/19)	VMM	5		- 5	VMM	Orange(AWG22/1
Brown(AWG22/19)	øB	10		10	øB	Brown(AWG22/1
Gray(AWG22/19)	VMM	9		9	VMM	Gray(AWG22/19)
Green(AWG22/19)	ø_A	4		- 4	ø_A	Green(AWG22/19
Red(AWG22/19)	ø_B	15		15	ø_B	Red(AWG22/19)
Light blue (AWG26)	SA [mABS]	12	$\overline{}$	12	SA [mABS]	Light blue (AWG
Orange(AWG26)	SB [mABS]	17	-/ $-$ /	17	SB [mABS]	Orange(AWG26)
Green(AWG26)	A+	1	\rightarrow	1	A+	Green(AWG26)
Brown(AWG26)	A-	6	+/ $+$	6	A-	Brown(AWG26)
Gray(AWG26)	B+	11	-	11	B+	Gray(AWG26)
Red(AWG26)	B-	16	+/ $+$	16	B-	Red(AWG26)
Black(AWG26)	VPS	18	$\overline{}$	18	VPS	Black(AWG26)
Yellow(AWG26)	LS+	8		8	LS+	Yellow(AWG26)
Light blue (AWG26)	BK+	20	$ \wedge$ $ \wedge$	20	BK+	Light blue (AWG
Orange(AWG26)	BK-	2	+/ $+$	2	BK-	Orange(AWG26)
Gray(AWG26)	VCC	21	-	21	VCC	Gray(AWG26)
Red(AWG26)	GND	7	+/ $+$	- 7	GND	Red(AWG26)
Brown(AWG26)	LS-	14	-	14	LS-	Brown(AWG26)
Green(AWG26)	LS_GND	13	$ \vee$. \vee $-$	13	LS_GND	Green(AWG26)
_	-	19		19	-	_
Pink (AWG26)	CF_VCC	22	$\overline{}$	22	CF_VCC	Pink (AWG26)
_	_	23		23	_	_
Black(AWG26)	FG	24	Purple(AWG26)	24	FG	Black(AWG26)

Actuator side

Model: CB-GRS-PCS

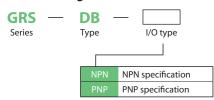
* Please indicate the cable length (L) in □□□, e.g.) 050 = 5m, maximum 15m



Driver box

A driver box is required to operate the chuck part. In accordance with the ON/OFF signals from the external control device, control the current so as to avoid heat generation in the chuck part and operate the chuck. It is possible to purchase separately as a spare part.

■ Model Configuration



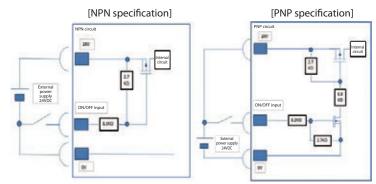
Specification

ltem	Description		
Control target	RCP6-RTCKS	RCP6-RTCKM	
Control method	PWM current control		
Power supply voltage	24VDC ± 10%		
Maximum output current (Release initial instantaneous 40ms)	2.8A	3.7A	
Maximum power consumption (Release initial instantaneous 40ms)	74W	97W	
Power consumption for release retention (Release status retained)	2.0W	2.1W	
Power consumption for grip status	0W	0W	
Open/close signal input	Signal input dedicated for 24VDC (NPN/PNP selection)		
Position sensor signal output	Signal output dedicated for 24VDC (NPN/PNP selection)		
Indicator light	LED during release operation: Light ON (green) LED during gripping operation: Light OFF		
Manual switch	OFF during normal operation Manual switch ON is enabled only when open/close signal input is OFF		
Ambient operating temperature	0 to 40°C		
Ambient operating humidity	85% RH or less (non-condensing)		
Operating ambience	No corrosive gas		
Ambient storage humidity	-10 to 65°C		
Ambient storage temperature	90% RH or less (non-condensing)		
Degree of protection	IP20		
Mass	22g		
External dimensions	58mm (W) x 58.1n	nm (H) x 16mm (T)	

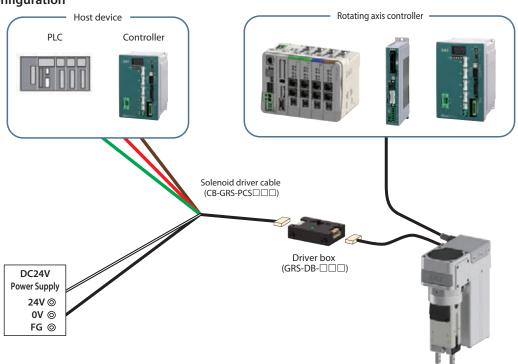
■ Open/close Signal Input Specification

Item	NPN specification	PNP specification		
Input voltage	24V ±10%	24V ±10%		
Input current	2mA	2mA		
Leakage current	0.25mA Max	0.25mA Max		
Operating voltage	ON voltage: 6.0V or less	ON voltage: 18.0V or more		
	OFF voltage: Input voltage - 3.0V or more	OFF voltage: Input voltage 3.0V or less		
Isolation method	Non-isolated	Non-isolated		

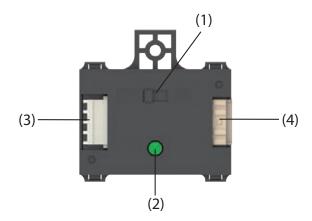
■ Internal Circuit Specification



■ System Configuration



■ Names of Each Part



(1) Slide switch

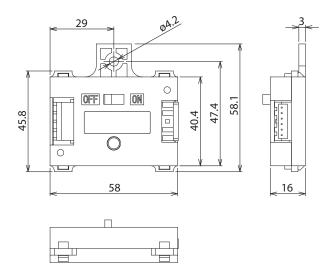
For manual grip/release. (Enabled only when open/close signal from external device is OFF)

(2) LED display

Light turns ON via signals from the external control device. Light is also ON during forced ON via slide switch.

- (3) Power/control device side connector Connects cables from power supply, host devices and control.
- (4) Gripper side connector Connects the rotary chuck (actuator's pigtail cable for grip).

External View



■ Signal Names (power/control device side)

Wire color	Signal name	Description
White	24V	24VDC ±10% power input for driver box, chuck part sensor
Black	0V	0V(GND)
Brown	ON/OFF	Chuck part open/close signal input
Red	Sensor 1	Chuck part sensor 1 output
Green	Sensor 2	Chuck part sensor 2 output

RCP6 Series Rotary Chuck Unit Catalogue No. 0319-E

The information contained in this catalog is subject to change without notice for the purpose of product improvement





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