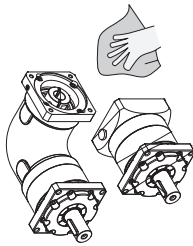


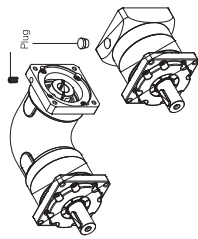
INSTALLATION OF PLANETARY REDUCERS

If the Planetary Reducers is installed by your company, please comply with the following requirement. The size of the motor mounting flange of the planetary reducer differs according to the servo motor, the designated servo motor may not be able to be installed. (Please be sure to install the designated servo motor when purchased). There may be rust inhibitor on the output shaft of the servo motor.

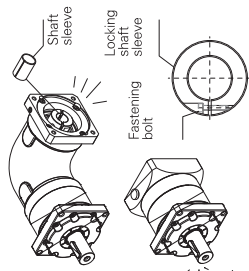
1 Clean up the rust inhibitor and grease on the installing side of the motor shaft.



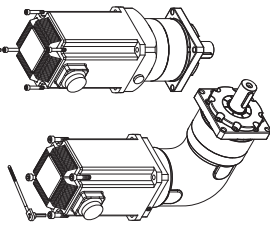
2 Take off the plug.



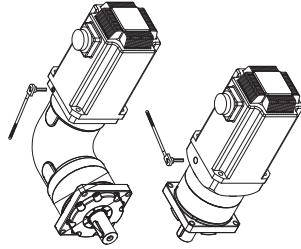
3 Rotate the input shaft, and align the top of the fastening bolt at the plug hole. Make sure that the fastening bolt is loose at the time. Lay the reducer vertically on the flat place, and face up the installing side of the motor. (If there is a shaft sleeve, please install it as the picture shows.)



4 Please insert the motor shaft slowly into the input shaft to avoid impact, and make sure the surfaces of the motor flange and the reducer flange are stick together. Fasten the motor mounting bolt according to the specified fastening torque. (Refer to the Table 3)



5 Follow the specified fastening torque, and fasten the fastening bolt of the input shaft with the tools such as torque spanner. (Refer to the Table 3)



6 Install the plug, and the work is done.

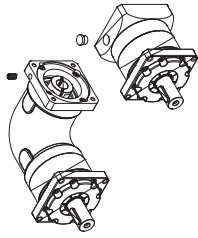


Diagram 3 Bolt fastening torque

	Bolt size		M3	M4	M5	M6	M8	M10	M12	M16
	Motor mounting bolt	N·m	1.0	2.5	5.1	8.7	21	42	72	134
Fastening bolt	kgf·m	0.11	0.26	0.52	0.89	2.1	4.3	7.3	14	14
	N·m	1.9	4.3	8.7	15	36	71	125	-	-
	kgf·m	0.18	0.44	0.89	1.5	3.7	7.2	13	13	-

Installation and setting up

- Avoid using it in places that are exposed to rain directly. (Please consult to our company first when using it outside or in places exposed to dust and water).
 - Please fit it in the temperature between zero and forty.
 - Please install it on the stable and firm surface, and fasten it tightly with bolt.
- During installation, it is necessary to ensure easy maintenance and inspection.

Output shaft connecting

- When installing gear wheels, belt pulley and chain wheels on the output flange model, please use the installing design with bulged edges, and implant them into it. Avoid applying too much strength when installing.
- When installing couplings, chain wheels on the output shaft, please do not apply too much strength onto it. Do not knock too hard on the output shaft when implanting, or it may cause damages to the axletree and the interior part of the reducer.
- Too much gap between shaft and key in the coupling may cause firing, so please be careful when installing.
- Please be careful when you connect.

Install it to the output flange (limited to the flange model)

- When installing the device component to the output flange, please follow the specified fastening torque, and use the tools such as torque

Fastening bolt	螺栓大小 Bolt size									
	M3	M4	M5	M6	M8	M10	M12	M16	M20	M20
N·m	1.9	4.3	8.7	15	36	71	125	310	603	603
kgf·m	0.18	0.44	0.89	1.5	3.7	7.2	13	32	62	62

Recommended Strength level of the bolt is above 12.9

Matters that need attention before shutting down

- The specified amount of lubricant has been added before delivery, so the machine can be used directly when arrived.
- Confirm the rolling direction of the output shaft and increase the load gradually the first time operating.

Matters that need attention during operating

- Do not overload.
- The rolling speed of the output shaft should not be faster than the specified one.
- Please shut the machine down when following situation shows.
 1. The temperature rise suddenly.
 2. Strange noise are emerged.
 3. The rolling speed becomes unstable.
- The possible reasons are as follows, and please make sure to deal with it in time.
 1. Whether it is overloaded or not?
 2. Are the axletree, gear wheels and the rolling side damaged?
 3. Is the connecting condition abnormal?

The lubricant managing

- The grease can not be replaced.

Daily check

- Whether the temperature of the reducer shell rises abnormally?(Maximum 90 degree)
- Are there any abnormal conditions on axletree or chain wheels?
- Is the reducer vibrating abnormally? (If it happens, please shut down the machine and contact our company.)
- Is the lubricant leaking? (If it happens, please contact our company.)

Regular check

- Whether it is overloaded or rolling abnormally?
- Is the belt pulley, chain wheel, the installation bolt of the reducer loose?
- The check and maintenance of main components. (When there is an abnormal phenomenon, please shut down the machine and contact our company.)